

#### Wave modules

##### Mini 209 cm / 82.3"

Starter kit IS-W-81-S

Extension kit IS-W-81-E

##### Midi 229 cm / 90.2"

Starter kit IS-W-82-S

Extension kit IS-W-82-E

##### Maxi 249 cm / 98.0"

Starter kit IS-W-83-S

Extension kit IS-W-83-E

##### Starter kit complete with:

2 post sets, 2 feet, 1 Flexi-Wave Link,  
2 sets corner trim, 1 set kicker and hanger

##### Extension kit complete with:

1 post set, 1 foot, 1 Flexi-Wave Link,  
1 set kicker and hanger



#### Accessories

##### Padded case on wheels

Holds up to a 6 section Wave system.  
Item IS-TC-01-MB



**Small graphic tube**  
to be attached to frame case  
Holds up to 6 panels,  
Item IS-0850-RTS-S-MB

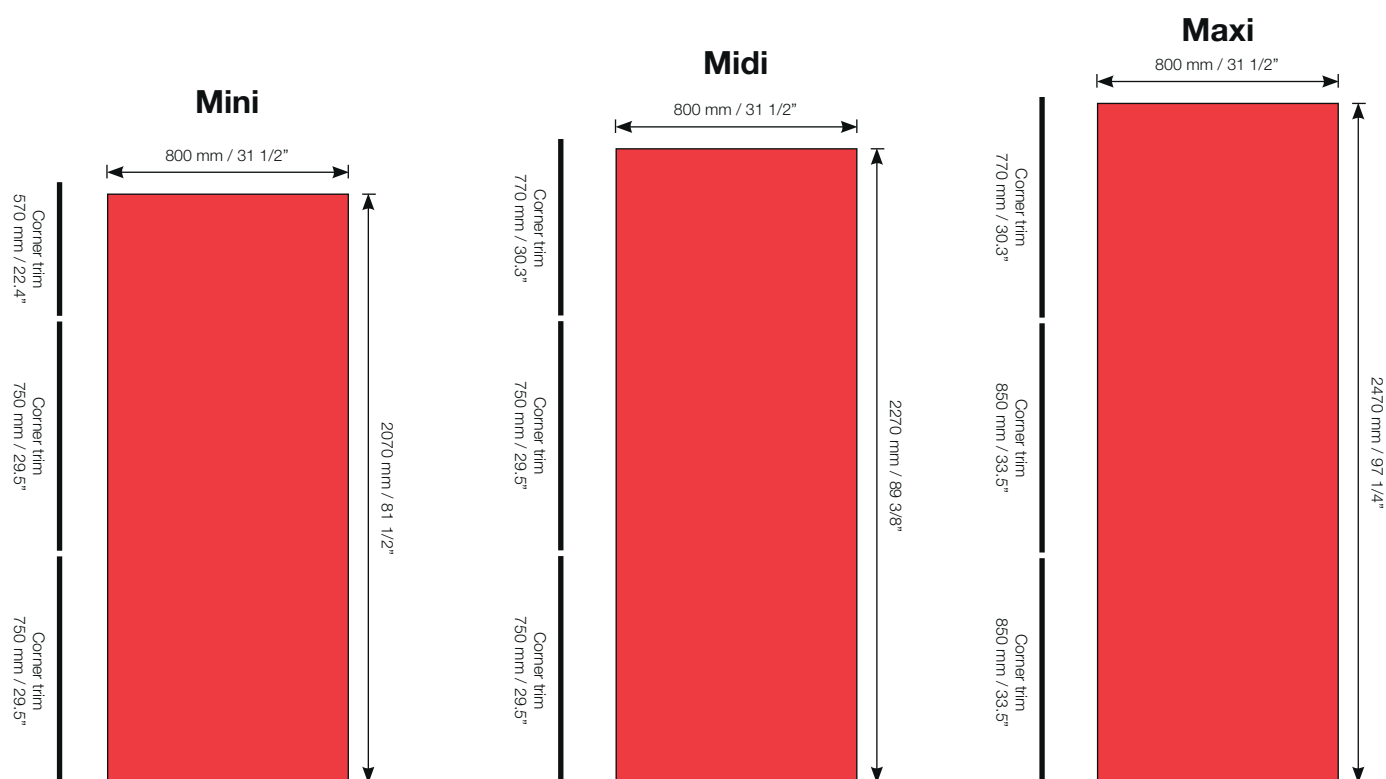


**Large graphic tube,**  
with handle and shoulder strap.  
Holds up to 9 panels,  
Item IS-0850-RTB-S-MB



Corner trims (see reverse side)

## Graphic production and corner trim



## Graphic panel attachments

### Accessories

#### Kickers & Hangers

(incl. for the first set of panels)  
800 mm / 31 1/5"

IS-800-KHN

#### Magnetic tape (not incl.)

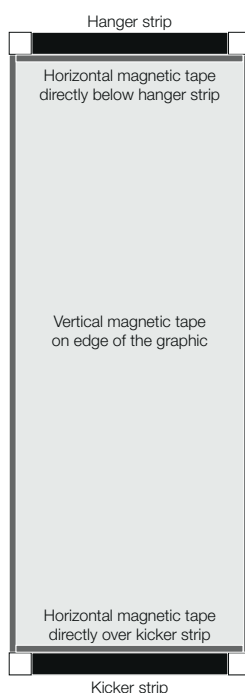
12 mm/0.5" A tape, 30 m / 98 ft. DM-013-AC

Each panel needs:

Mini 5,8 m / 20 ft.

Midi 6,2 m / 21 ft.

Maxi 6,6 m / 22 ft.



### Printer material

We recommended the following material:

**Poster paper:** 180 gr / 0.4 lb.

*The printed graphic panels must be laminated before use.*

Front side: 125 microns (0,125 mm) / 0.005" deep crystal"

Reverse side: 250 microns (0,250 mm) / 0.010" stop light"

**Polyester film:** 330-370 microns (0,350 mm) / 0.013-0.015"

Top laminate: 125 microns (0,125 mm) / 0.005" "deep crystal"



Kicker



Hanger

### Mounting of Kickers and Hangers

Kickers and hangers to be fixed at the bottom and at the top of the graphic panels (reverse side).

### Mounting of Magnetic Tape

Magnetic tape to be fixed **horizontally** directly over/under kicker/hanger strip. Magnetic tape to be fixed **vertically** along each side of the graphic panels.

**IMPORTANT** Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by approximately 0,25 mm / 0.010". Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. Do not exceed 0,5 mm / 0.020".

### Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane.

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.